



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-704-141
Job Sheet 191856



008659

Part No: D412-704-141

Job Qty: 2 pcs

DAS
21
9-86

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs	4/1/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		DAS
							Packaging 1 - 9		36
							Packaging 1 - 10		9-86
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Plex 3/11/19 10:39 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	2 pcs	4/1/19	0.00 1.08	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	DAS
					Small Fab - 4 - B4B	36
					Small Fab - 5 - B4B	9-89
					Small Fab - 6 - B4B	
120	QC 5	2 pcs	4/1/19	0.00 0.00	Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
122	Packaging 1-1 - Pick Kit - B4B	2 pcs	4/1/19	0.00 0.00		
					Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	5-518
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	

DAS
40
9-89
MAR 18 2019

					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
126 QC 4	2 pcs	4/1/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	2 pcs	4/1/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5/5/8 8 MAR 19 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	4/1/19	0.00 0.00		QC 21 - FG - 21	DAG
					QC 21 - FG - 70	21 MAR 19 2019
					QC 21 - SA - 53	9-29
Part Op 100 - Pick Kit Descriptions: 110 - Small Fab 120 - QC5- Inspect part completeness to step on W/O 122 - Pick Kit 126 - QC4- 100% Inspect kits for completeness						

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A over 003	Bolt	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157517
AN315-4R 5T331	Nut	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5128978
AN4-10A 345	Bolt	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5082908
AN4-12A 344	Bolt	6 4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5109960
D3204-041	Release Pedal Assembly	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5161699 2x 5161884 (12)
D3205-1 GA118	Pedal Bracket	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5116141
D3205-3 GA128	Back Plate	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5109729
D3206-1 128	Pedal Arm	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5061842
D3209-041 128	Bracket Assembly	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5109651
D4610-5 131	Shim	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5100687
D4611-1 131	Bushing	3 2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5156003
MS20002-4 5T314	Washer	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5121114
MS20004-24 314	Bolt	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5006857
MS21042L3 303	Nut	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	15 10 Ea (5 ea)	100-Packaging 1 - Pick Kit	5149814
MS24694-S104	Screw	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	(2x) 5121090 + (1x) 5150253
MS9519-10 GA018	Bolt	3 2 Ea (1 ea)	100-Packaging 1 - Pick Kit	5058144
NAS1149D0332J	Washer	12 8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5144856
NAS1149D0416J	Washer	6 4 Ea (2 ea)	100-Packaging 1 - Pick Kit	Fm 131511
NAS1149D0463J	Washer	39 26 Ea (13 ea)	100-Packaging 1 - Pick Kit	5150216 x 2 5157445 x
AN3-6A	Bolt	6 4 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	- 5103950
MS21042L3	Nut	6 4 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	- 5157462
NAS1149D0363J	Washer	15 10 Ea (5 ea)	122-Packaging 1-1 - Pick Kit - B4B	5152662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-10A	2	295	0
	AN315-4R	2	42	0
	AN4-10A	2	119	0
	AN4-12A	4	165	0
	D3204-041	2	0	0
	D3205-1	2	8	0
	D3205-3	2	12	0
	D3206-1	2	8	0
	D3209-041	2	6	0
	D4610-5	2	9	0
	D4611-1	2	17	0
	MS20002-4	2	52	0
	MS20004-24	2	23	0
	MS21042L3	2	3,908	0
	MS21042L4	10	3,600	0
	MS24694-S104	2	52	0
	MS9519-10	2	9	0
	NAS1149D0332J	8	3,051	0
	NAS1149D0416J	4	2,083	0
	NAS1149D0463J	26	7,242	0
122-Packaging 1-1 - Pick Kit - B4B	AN3-6A	4	471	0
	MS21042L3	4	3,908	0
	NAS1149D0363J	10	963	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

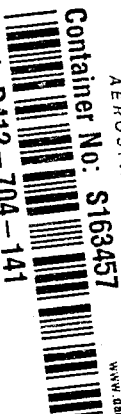
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkebury, ON K6A 1K7
CANADA
TEL: 613 632-5200
Email: sales@dartero.com
www.dartaerospace.com



Container No: S163457

Part: D412-704-141

Job No: 191856

Serial No/Batch: S163457

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2 E.A. STC SR009571